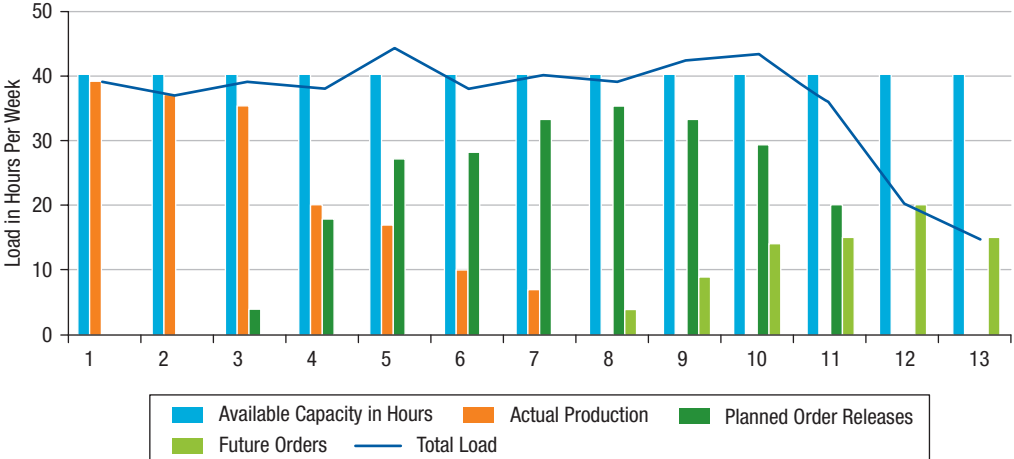FIGURE 18S.2: Loading Profile for a Hypothetical Work Center